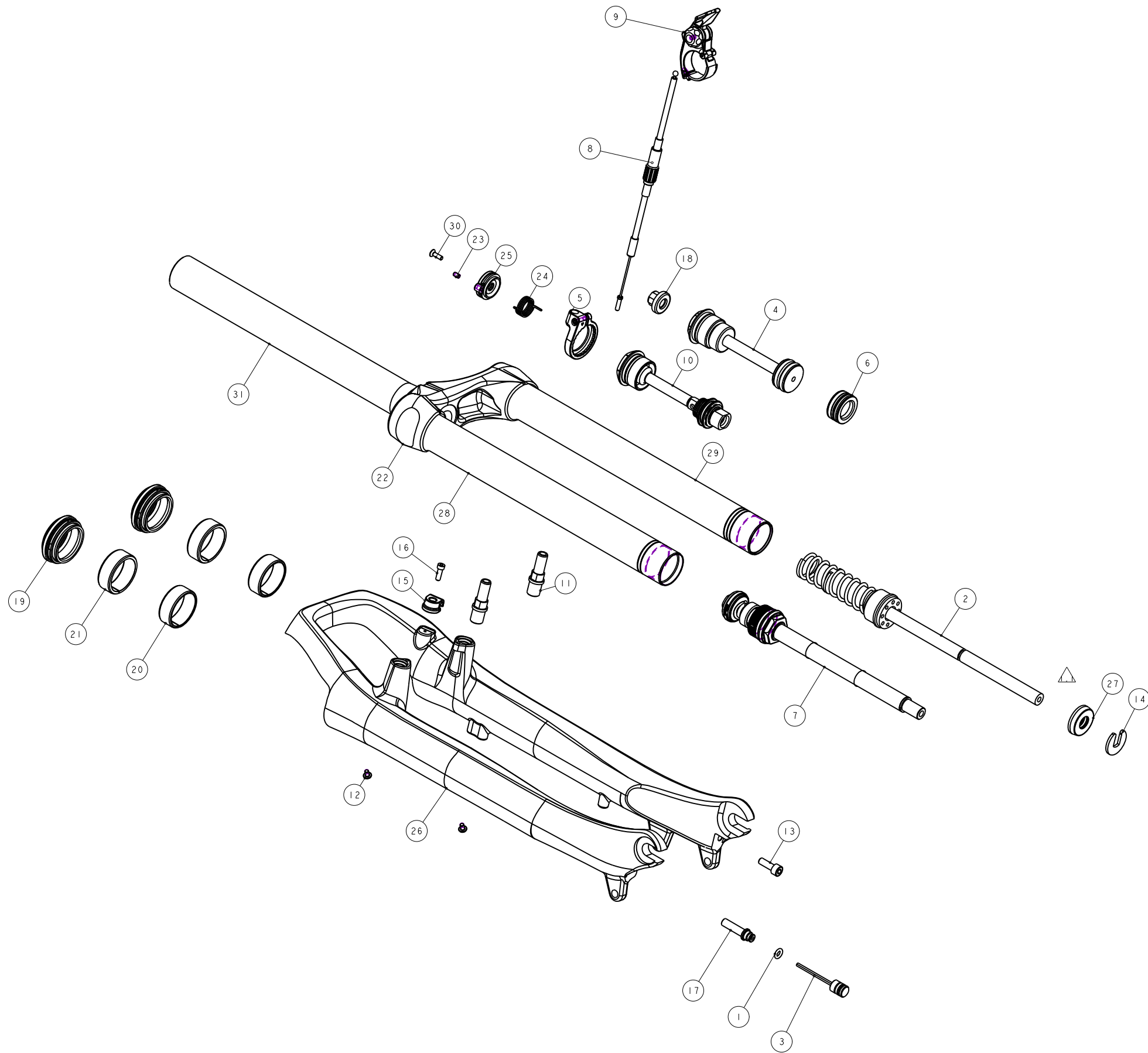


機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長度	寬度	孔徑	軸徑					
1 <= 10	±0.2	1 <= 10	+0.2 -0.2	+0.2 -0.2	△	4Sep'14	經審核變更 M5S32-2310-000 →M5GSPB-5006-2	伊理理	
10.001 <= 100	±0.3	10.001 <= 100	+0.3 -0.3	+0.3 -0.3					
100.001 <= 250	±0.5	100.001 <= 250	+0.5 -0.5	+0.5 -0.5					
250.001 <= 500	±0.8	250.001 <= 500	+1.0 -1.0	+1.0 -1.0					
500 <	±1.3	500 <	+1.5 -1.5	+1.5 -1.5					



NOTE:
此圖面共用於 15' VOGUE AIR-TRL (50/60/75)
除優力膠下座組與外管組須依以下列表更換外，其餘零件皆共用

成品品號	優力膠下座組	可替換的外管組	適用型號
PGF0209B-	H5GAEBJA202	M5GFRW11-0100	VOGUE AIR-TRL 有軸 50行程
PGF0209C-	H5GAEBJA212		VOGUE AIR-TRL 有軸 60行程
PGF0209D-	H5GAEBJA227		VOGUE AIR-TRL 有軸 75行程
PGF0219B-	H5GAEBJA202	M5GFRW11-1100	VOGUE AIR-TRL 無軸 50行程
PGF0219C-	H5GAEBJA212		VOGUE AIR-TRL 無軸 60行程
PGF0219D-	H5GAEBJA227		VOGUE AIR-TRL 無軸 75行程

31	MFBV-286-700	PART	轉向管		1	040550
30	M5R22-2Y11-100	PART	螺絲小螺絲	bolt	1	M3X0.5
29	M5GST2CE280H300	PART	內管 (80mm)	Slonchion	1	067156
28	M5GST2CA280H400	PART	內管 (80mm)	Slonchion	1	067156
27	M5GSPB-5006-2	PART	緩衝墊	Top-Out Bumper	1	φ24X10.5X6L
26	M5GFRW11-0100	PART	外管 (10' NEON)		1	pitch112
25	M5GDPAK03	PART	總成轉軸	Turn Base	1	8h
24	M5GDP7ARL-020	PART	彈簧	Corkscrew Coil Spring	1	20h
23	M5GDP7ARL-013	PART	止付螺絲	Grub screw	1	M3X5L
22	M5GCR1-DBZA2000	PART	11' VOGUE 噴嘴	CROWN	1	
21	M5GBH9ACF-U	PART	上襯套	Bush-u	2	
20	M5GBH9ACF-D	PART	下襯套	Bush-d	2	
19	M5GBH8CCC1	PART	油封	Oil seal	2	
18	M5GAE9DA183	PART	氣筒蓋	Air Cap	1	TBD
17	M5GACB1012-01	PART	回彈調整螺絲		1	
16	M5GAC9-1004	PART	圓筒內六角螺絲	HEX Bolts	1	M3X0.5X10L
15	M5GAC8-0731	PART	插式固定夾	Wire Clip	1	For M3x0.5
14	M5GAC8-001	PART	下座墊片		1	040968
13	M5GAC6002	PART	圓筒內六角螺絲 (NYSEAL)	bolt(NYSEAL)	1	M5X0.8X15L
12	M5GAC01108	PART	導線螺絲	bolt	2	M3X0.5
11	M5FKD-2723-000	PART	旋轉軸	pivot	2	M10X1.25
10	H5GDPKAK20B-1	ASSEMBLY	鎖死螺絲	Lockout Assembly	1	
9	H5GDPDARI	ASSEMBLY	TRL 鎖桿 (可鎖式)	Tiny Remote Lockout	1	
8	H5GDPDAK08	ASSEMBLY	高級 TRL 外螺絲 (500L)	Remote Outline Assembly	1	
7	H5GDPCAA265	ASSEMBLY	活套螺絲	Rebound Assembly	1	068132
6	H5GDPBAD24-2	ASSEMBLY	活套螺絲	PISTON	1	
5	H5GDPBARL6	ASSEMBLY	08' RL 扣環 (高級)	Remote Outline Base	1	
4	H5GAEBMA250	ASSEMBLY	固定螺絲組	Fixed Guide Assembly	1	
3	H5GAEBLA018	ASSEMBLY	回彈調整螺絲		1	
2	H5GAEBJA227	ASSEMBLY	優力膠下座組	Compression Rod Assembly	1	
1	8064A-00500	PART	O形環	O-ring	1	P5
NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE

Bill of material						
MATERIAL	ASSEMBLY	Q'TY	1	MODEL	15' VOGUE AIR-TRL	
UNIT	MM	SCALE	0.600	DRAW NO	PGF0209D-	rev. 1.1
FASHING	TREAT			NAME	爆炸圖	
DESIGN	DRAWING	CHECK	CONFIG	APPE	RST	