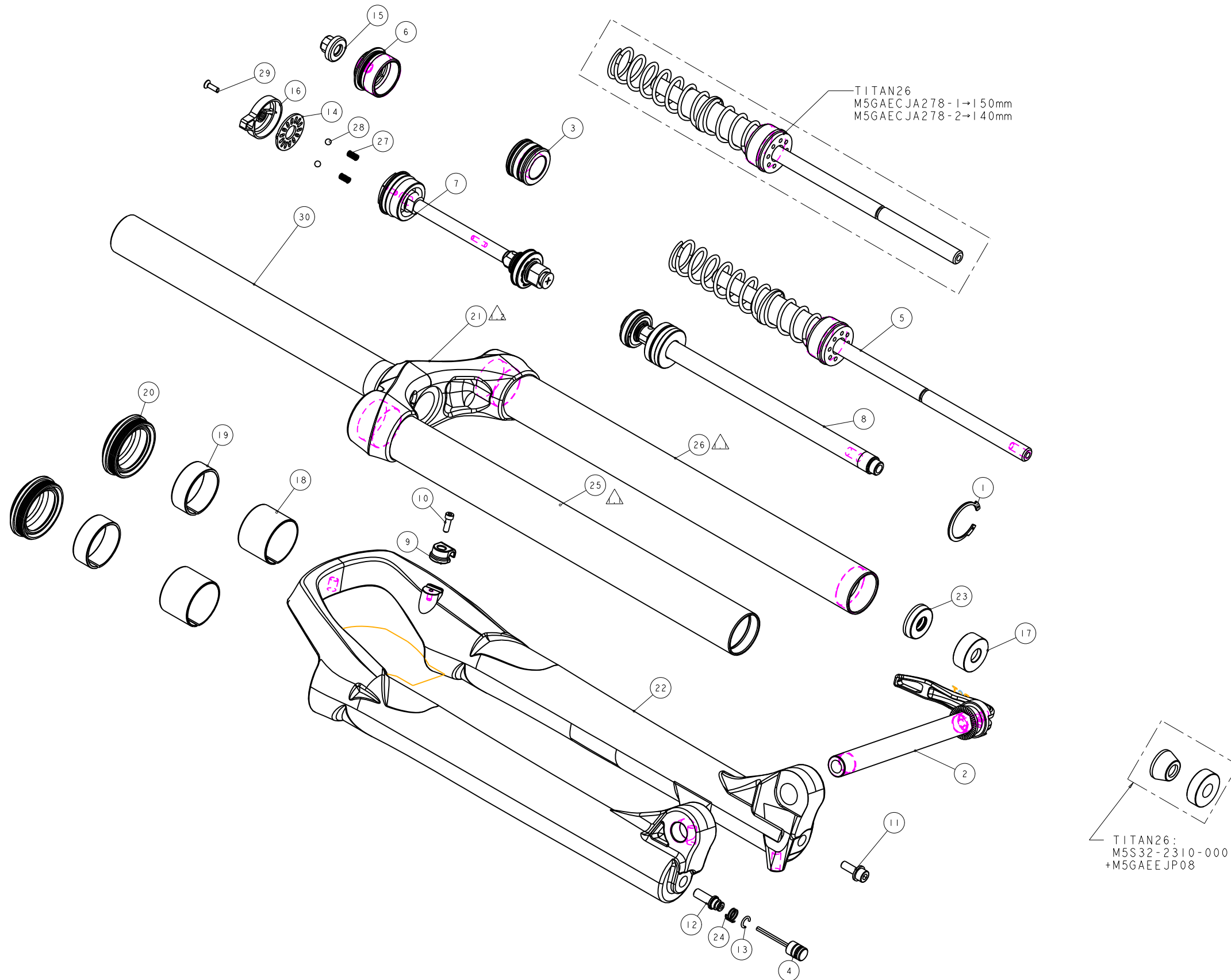


成品品號	PGG009FK	PGE009FJ	PGG010FJ	PGG011FK	PGF011FJ	PGG012FJ
外管	M5GFRED4-1100	M5GFRED5-1000	M5GFRED4-1100	M5GFRED4-1100	M5GFRED5-1000	M5GFRED5-1000
優力膠下座	H5GAECJA285-1	H5GAECJA285-2	H5GAECJA285-2	H5GAECJA278-1	H5GAECJA278-2	H5GAECJA278-2
緩衝墊+外管座	M5GSPB-5006-2 + M5GAEEJP10		M5S32-2310-000 + M5GAEEJP08			
軸心	H5GACE1206-1		不使用	H5GACE1206-1		不使用
行程	150	140	140	145	135	135
說明	TITAN27.5-15		TITAN27.5	TITAN26-15		TITAN26

機械加工尺寸一般容許公差				REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長度	尺寸	孔徑	軸徑	17	AUG'15	M5GST2EE345H000-M5GST2EE345H000	許勝隆
1 <= 10	±0.2	1 <= 10	+0.2	+0.2	02	OCT'15	M5GCR1-FDZA2200-M5GCR1-FDZA2000	許勝隆
10.001 <= 100	±0.3	10.001 <= 100	+0.3	+0.3				
100.001 <= 250	±0.5	100.001 <= 250	+0.5	+0.5				
250.001 <= 500	±0.8	250.001 <= 500	+1.0	+1.0				
500 <	±1.3	500 <	+1.5	+1.5				



NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE
30	MFBV-286-701	PART	轉向管		1	040550
29	M5R22-2Y11-100	PART	埋頭小螺絲	bolt	1	M3X0.5
28	M5K43-2730-000	PART	小鋼珠	Steel ball	2	#4
27	M5K43-2351-000	PART	彈簧	Spring	2	Pitch 0.85
26	M5GST2EE345H000	PART	32內管	Stanchion	1	345L
25	M5GST2EA345H000	PART	32內管	stanchion	1	345L
24	M5GSPG0427	PART	彈簧		1	
23	M5GSPB-5006-2	PART	緩衝墊	Top-Out Bumper	1	#24X#10.5X6L
22	M5GFRED4-1100	PART	27.5-15外管加工		1	螺孔2个
21	M5GCR1-FDZA2000	PART	1" SATURN頭管座	Crown	1	
20	M5GBH8CEC1	ASSEMBLY	油封		2	TBD
19	M5GBH8AEF-U	PART	上襯套	Up Bushing	2	
18	M5GBH8AEF-D	PART	下襯套	Lower Bushing	2	
17	M5GAEEJP10	PART	外管座	Bottom-Out Spacer	1	
16	M5GAEBTN38	PART	鎖死調整座	OCR KNOBS	1	073060
15	M5GAE9DA183	PART	氣閥蓋	Air Cap	1	TBD
14	M5GAE9CS27-1	PART	OCR鎖死調整座墊片	shim	1	073059-01
13	M5GACG0427	PART	C扣		1	
12	M5GACE0106-01	PART	回彈調整螺絲		1	
11	M5GACC0617-01	PART	圓頭內六角螺絲	bolt	1	M5X15L
10	M5GAC9-1004	PART	圓頭內六角螺絲	HEX Bolts	1	M3X0.5X10L
9	M5GAC8-0731	PART	鎖式固定夾	Wire Clip	1	For M3x0.5
8	H5GDPFAD15	ASSEMBLY	ST 27.5 活塞桿組	Damping Assembly	1	
7	H5GDPPEAK30B	ASSEMBLY	鎖死棒組	lock-out Assembly	1	
6	H5GDPCC245	ASSEMBLY	輕量氣閥座組		1	
5	H5GAECJA285-1	ASSEMBLY			1	
4	H5GAEBLA019	ASSEMBLY	回彈調整鈕		1	
3	H5GAE0LP32	ASSEMBLY	活塞組	Air Piston	1	
2	H5GACE1206-1	ASSEMBLY	SLOPE 15 軸心		1	
1	3052D-30000	PART	孔用中心止輪	C-Clip	1	IR30

Bill of material						
MATERIAL	ASSEMBLY	QTY	1	MODEL	TITAN27.5-15 AIR(140/150)	
UNIT	MM	SCALE	0.700	DRAW NO	PGG009FK rev. 1.2	
FASHING	TREAT			NAME	爆炸圖	
DESIGN	DRAWING	CHECK	CONFIG	APPE	RST	