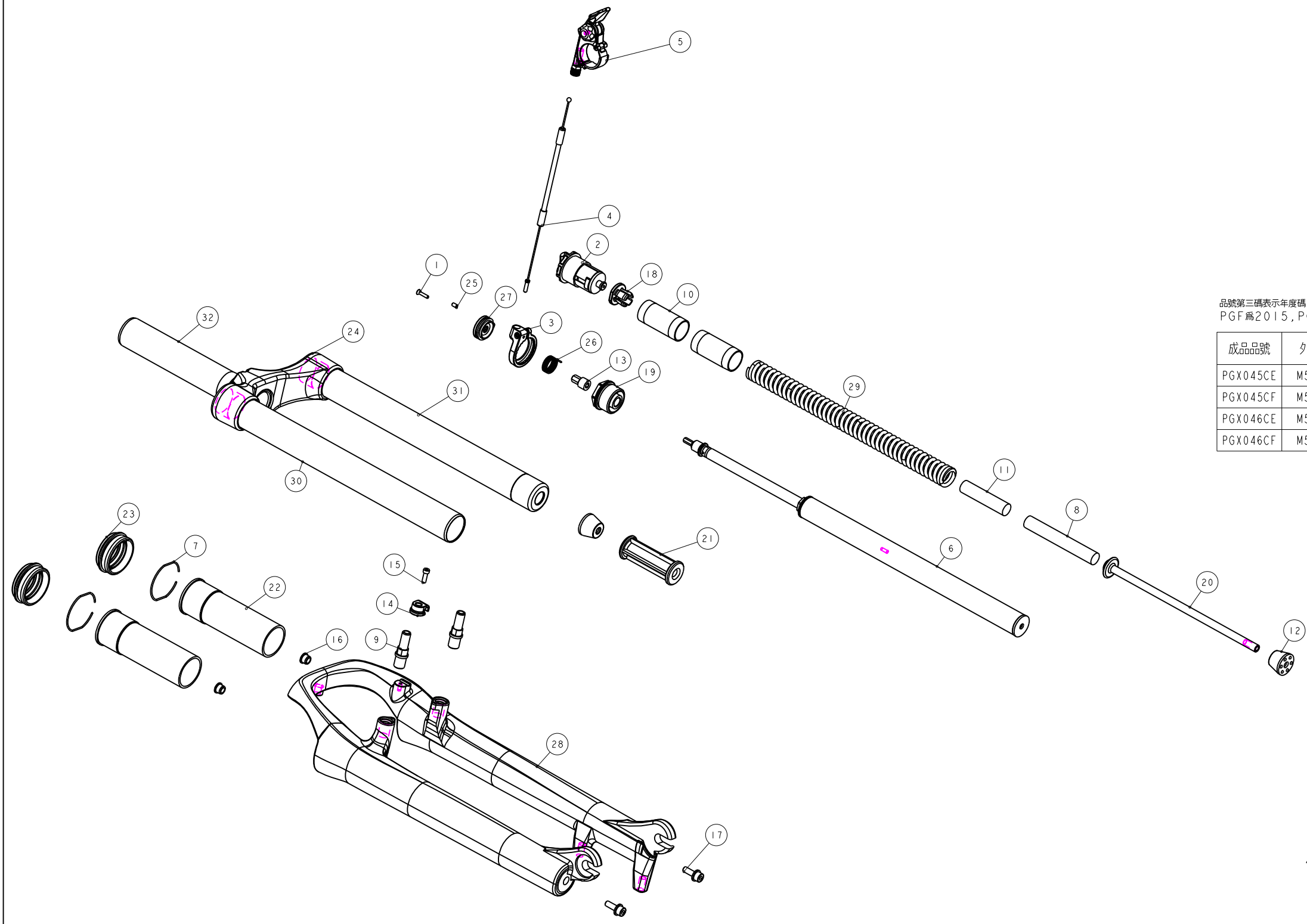


機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長度	尺寸	孔徑	軸徑	△	30 MAR'15	M5FNL-2311-000數量改碼2	許智強	
1 < 10	±0.2	1 < 10	+0.2 -0.2	+0.2 -0.2					
10.001 < 100	±0.3	10.001 < 100	+0.3 -0.3	+0.3 -0.3					
100.001 < 250	±0.5	100.001 < 250	+0.5 -0.5	+0.5 -0.5					
250.001 < 500	±0.8	250.001 < 500	+1.0 -1.0	+1.0 -1.0					
500 <	±1.3	500 <	+1.5 -1.5	+1.5 -1.5					



品號第三碼表示年度碼  
PGF為2015, PGG為2016, PGH為2017, 以此類推

成品品號	外管替換料件品號	煞車軸	優力膠下座替換料件品號	規格備註
PGX045CE	M5GFRV02-0000	M5FKD-2723-000	M5GAEJC160	有軸·行程80·總高460
PGX045CF	M5GFRV02-0000	M5FKD-2723-000	M5GAEJC180	有軸·行程100·總高480
PGX046CE	M5GFRV02-1000	不使用	M5GAEJC160	無軸·行程80·總高460
PGX046CF	M5GFRV02-1000	不使用	M5GAEJC180	無軸·行程100·總高480

32	MFPV-286-100	PART	軸管	Sleever	1	±28.6
31	M5GSTAC1283A200	PART	管		1	±28.6±28.3L
30	M5GSTAC0283A200	PART	管		1	±28.6±28.3
29	M5GSP01024-100	PART	彈簧		1	±2.8±16±150L
28	M5GFRV02-0000	PART	15' GILA 650B彈簧(軸)	Coil Spring	1	P125.28.6
27	M5GDPAK03	PART	總成	Turn Base	1	8h
26	M5GDP7ARL-020	PART	彈簧	Corkscrew Coil Spring	1	20h
25	M5GDP7ARL-013	PART	止鎖螺絲	Grab screw	1	M3X5L
24	M5GCR9-EBGA2000	PART	P125螺絲 (For FIRST 24")	Crown	1	P125.28.6
23	M5GBHCCC2	ASSEMBLY	油封	oil seal	2	∅37.6
22	M5GBH9ACB2	PART	長膠圈	Bush	2	100L
21	M5GAEMB60	PART	外座	Bottom-Out spacer	1	60L
20	M5GAEJC180	PART	壓力下座	Compression Rod	1	180L
19	M5GAE0DA25	PART	DT固定座 (DA, TNL用)	DT anchorage	1	
18	M5GAE-OPB021	PART	彈簧	Spring Guide	1	
17	M5GACC0617-01	PART	彈簧六角螺絲	bolt	2	M5X15L
16	M5GACC0603-01	PART	螺絲	ADAPTER	2	
15	M5GAC9-1004	PART	彈簧六角螺絲	HEX Bolts	1	M3X0.5X10L
14	M5GAC8-0731	PART	油封固定夾	Wire Clip	1	For M3±0.5
13	M5GAC8-0404	PART	彈簧	Switch Stand	1	14.8L
12	M5FQS-2310-000	PART	彈簧	Top-Out Bumper	2	15L
11	M5FQ9-2310-000	PART	彈簧	Top-Out Bumper	1	±12X52L Hs-40H
10	M5FNL-2311-000	PART	彈簧	Spring Sheath	2	T80
9	M5FKD-2723-000	PART	彈簧	pivot	2	M10X1.25
8	M5FKA-2311-000	PART	彈簧	Top-Out Bumper	1	±12X82L Hs-40H
7	M5FHJ-2Y70-000	PART	C彈簧	RETAINING RING	2	T80
6	H5GDPFBK10	ASSEMBLY	TNL彈簧(雙彈簧)	Travel lock-out Cartridge	1	
5	H5GDPDAR3	ASSEMBLY	彈簧(彈簧)	Tiny Remote Lockout	1	
4	H5GDPCARL3-1	ASSEMBLY	12'RL彈簧(彈簧)	Remote Outline Assembly	1	
3	H5GDPBARL6	ASSEMBLY	08'RL彈簧(彈簧)	Remote Outline Base	1	
2	H5FNM-2163-300	ASSEMBLY	彈簧 2006	Adjuster Assembly	1	
1	1022A-02512C-B	PART	六角螺絲(螺絲)	HEX BOLT	1	M2.5x0.45
NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE

Bill of material

MATERIAL	Assembly	QTY	1	MODEL	GILA 27.5 RL(80/100)		
UNIT	MM	SCALE	0.500	DRAW NO	PGX045CF	rev.	1.1
FASHING		TREAT		NAME	爆炸圖		
DESIGN	DRAWING	CHECK	CONFIG	APPE	RST		