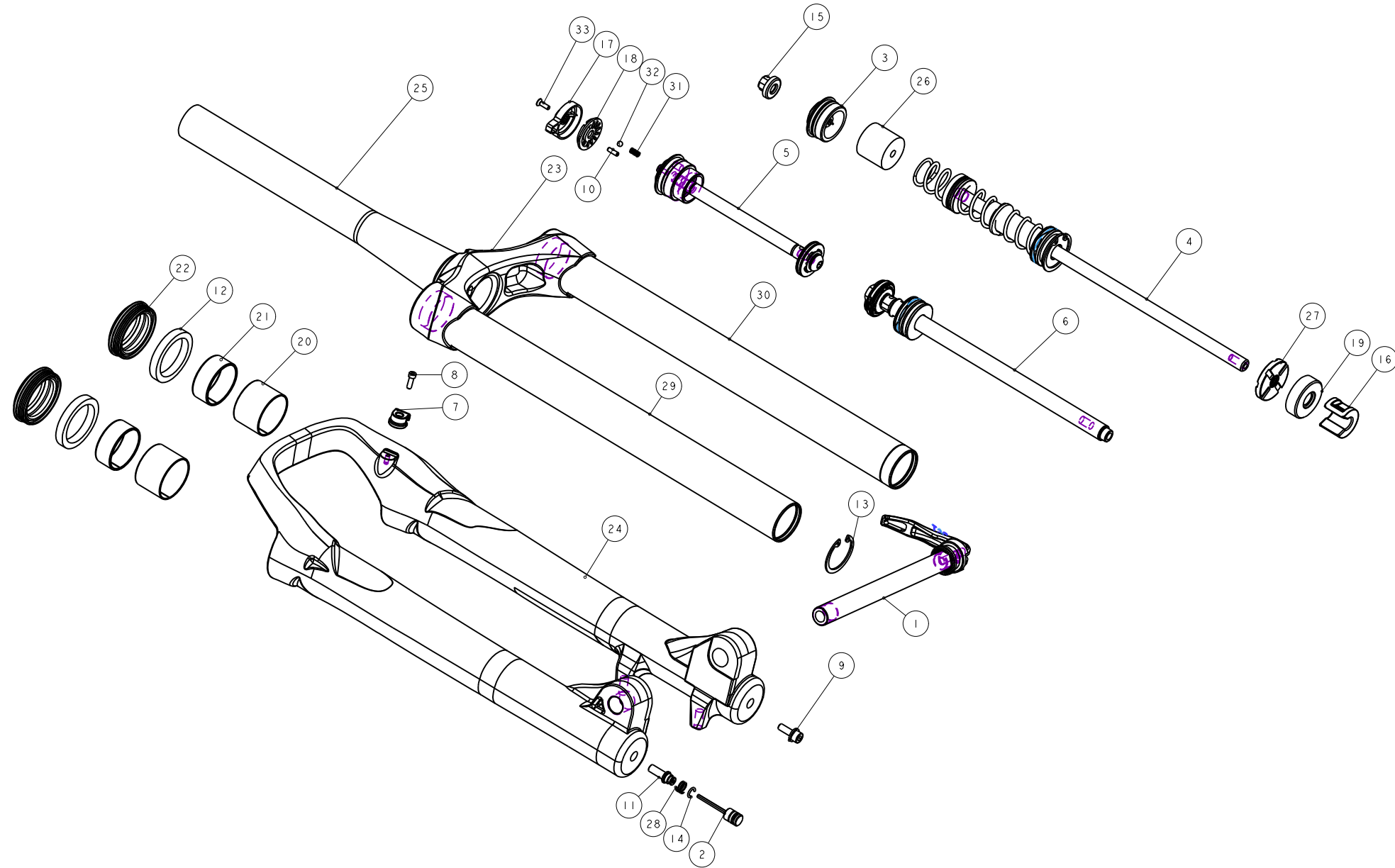


機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長度	尺寸	孔徑	軸徑	△	2Apr'15	氣速零件更換	孫慶豐	
1 <= 10	±0.2	1 <= 10	+0.2 -0.2	+0.2 -0.2	△	25Jun'15	bom更新	孫慶豐	
10.001 <= 100	±0.3	10.001 <= 100	+0.3 -0.3	+0.3 -0.3					
100.001 <= 250	±0.5	100.001 <= 250	+0.5 -0.5	+0.5 -0.5					
250.001 <= 500	±0.8	250.001 <= 500	+1.0 -1.0	+1.0 -1.0					
500 <	±1.3	500 <	+1.5 -1.5	+1.5 -1.5					



比例 0.500

成品品號	PGG144FK-	PGG144FJ-	PGG144FH-	PGG144FG-
優力膠下座組	H5GAEGJA293-1	H5GAEGJA293-2	H5GAEGJA293-3	H5GAEGJA293-4
行程	150	140	130	120
說明	FIRST 27.5 + AIR			

NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE
33	M5R22-2Y11-100	PART	螺絲小螺絲	bolt	1	M3X0.5
32	M5K43-2730-000	PART	小鋼珠	Steel ball	1	φ4
31	M5K43-2351-000	PART	彈簧	Spring	1	Pitch 0.85
30	M5GST2JE365H100	PART	34段內管_氣速	stanchion	1	
29	M5GST2JA365H000	PART	34段內管_油速	stanchion	1	
28	M5GSPG0427	PART	彈簧		1	
27	M5GSPFB-7005034	PART	緩衝墊	Top-Out Bumper	1	φ24Xφ10.5X6L
26	M5GSPEC-72825	PART	發泡優力膠		1	
25	M5GRTAP29800	PART	轉向管		1	
24	M5GFRG12-1000	PART	G12外管		1	
23	M5GCRG-MEZA3000	PART	P150 34 1.5寸喉管徑		1	
22	M5GBHECKC1	ASSEMBLY	油封		2	
21	M5GBHEBLA-U	PART	34上襯套	Bush_u	2	
20	M5GBHEBLA-D	PART	34下襯套	Bush_d	2	
19	M5GAEFJP10-1	PART	外管徑	Bottom-Out Spacer	1	
18	M5GAECSS274	PART	鎖死調整座墊片	shim	1	073059-01
17	M5GAEBTN38-1	PART	鎖死調整座	OCR KNOBS	1	073060
16	M5GAE9JP131	PART	外管徑	Bottom-out spacer	1	
15	M5GA9DA183	PART	氣筒蓋	Air Cap	1	TBD
14	M5GACG0427	PART	C扣		1	
13	M5GACF0123	PART	C扣		1	
12	M5GACE0910-34	PART	油泡棉		2	
11	M5GACE0106-01	PART	回彈調整螺絲		1	
10	M5GACC1109-01	PART	定位銷		1	3.5x9.5
9	M5GACC0617-01	PART	圓筒內六角螺絲	bolt	1	M5X15L
8	M5GAC9-1004	PART	圓筒內六角螺絲	HEX Bolts	1	M3X0.5X10L
7	M5GAC8-0731	PART	鎖式固定夾	Wire Clip	1	For M3x0.5
6	H5GDPFAD34-1	ASSEMBLY	活塞桿組	Hydraulic Damping Assembly	1	
5	H5GDPCBK101-P	ASSEMBLY	鎖死螺絲組		1	
4	H5GAEGJA293-1	ASSEMBLY	優力膠下座組		1	
3	H5GAENA031	ASSEMBLY	氣筒螺絲組		1	
2	H5GAEBLA019	ASSEMBLY	回彈調整組		1	
1	H5GACE1208	ASSEMBLY	15 軸心(P150)		1	

Bill of material

MATERIAL	ASSEMBLY	Q'TY	UNIT	SCALE	MODEL	16" FIRST 27.5 + AIR (120/130/140/150)
		1		0.500		
					DRAW NO	PGG144FK- rev. 1.0
					NAME	爆炸圖
						RST