



機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長度	尺寸	孔徑	軸徑	A	15Sep'14	BOM更換	蔡慶豐	
1 <= 10	±0.2	1 <= 10	+0.2 -0.2	+0.3 -0.3	B	8 Oct'14	M5GAC002-M5FA2-2Y12-100	蔡慶豐	
10.001 <= 100	±0.3	10.001 <= 100	+0.3 -0.3	+0.5 -0.5	C	13Jan'15	增加油封固定座及螺絲	蔡慶豐	
100.001 <= 250	±0.5	100.001 <= 250	+0.5 -0.5	+1.0 -1.0	D				
250.001 <= 500	±0.8	250.001 <= 500	+1.0 -1.0	+1.5 -1.5					
500 <	±1.3	500 <	+1.5 -1.5						

39	M5RAT-5310-200	PART	油封	Packing	1	
38	M5GST2HE309E000	PART	座管外管	Stanchion	1	345L
37	M5GST2BB202E000	PART	內管	Stanchion	1	067156
36	M5GSPB2254-074	PART	壓縮彈簧		1	
35	M5GDP7ARL-017	PART	鋁尾套 (RL用)		1	無
34	M5GBHFAKF245	PART	襯套		1	
33	M5GAEFLA012	PART	螺絲固定座		1	
32	M5GAEFDA019	PART	彈簧座		1	
31	M5GAEFA036	PART	油封固定座		1	TBD
30	M5GAEFBA037	PART	線控拉柄		1	
29	M5GAEDA0150	PART	調整軸心		1	
28	M5GAEDA021	PART	固定座		1	
27	M5GAECA056	PART	導正鋼條		3	
26	M5GAECA013	PART	OCRC 墊片		1	
25	M5GAECD0266	PART	內管座		1	
24	M5GAECD028	PART	固定座 - I		1	
23	M5GAECA2165	PART	下蓋		1	
22	M5GAECA2164	PART	上蓋		1	
21	M5GAECA2160	PART	鎖附頭		1	
20	M5GACF0918	PART	彈簧銷		1	
19	M5GACF0905	PART	鎖線座 (塑膠)		1	
18	M5GACF0811-06	PART	M6螺帽		1	
17	M5GACF0715	PART	內線		1	2MM 770L *4mm
16	M5GACF0714	PART	外線組		1	
15	M5GACF0703-01	PART	鎖線座		1	
14	M5GACF0618-4	PART	螺絲		1	
13	M5GACF0618-3	PART	鎖緊墊圈		1	
12	M5GACF0618-1	PART	定位銷		1	
11	M5GACF0617-1	PART	E形止動環		1	
10	M5GACF0110	PART	φ6鋼珠		3	
9	M5GACC0930-01	PART	止付螺絲	Grub screw	2	M3X4L
8	M5GACC0817-03	PART	定位銷		1	
7	M5GACB0712-01	PART	尼龍紮線帶	NYLON CABLE TIE	1	
6	M5GAC254	PART	撥桿墊片		1	
5	M5GACO-0929-1	PART	止附螺絲		1	
4	M5FA2-2Y12-100	PART	圓頭內六角螺絲	HEX Bolts	1	M5x0.8x15L
3	H5GDPFA80	PART	80行程用氣壓棒		1	
2	H5GDPDA2	ASSEMBLY	座管用線控組		1	
1	8064A-02200	PART	O形環	O-ring	1	TBD
NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE

Bill of material						
MATERIAL	ASSEMBLY	Q'TY	1	MODEL	爆炸圖	
UNIT	MM	SCALE	0.650	DRAW NO	PGF120ZF-	rev. D
FASHING	TREAT			NAME	座管80MM	
DESIGN	DRAWING	CHECK	CONF IG	APPE	RST	