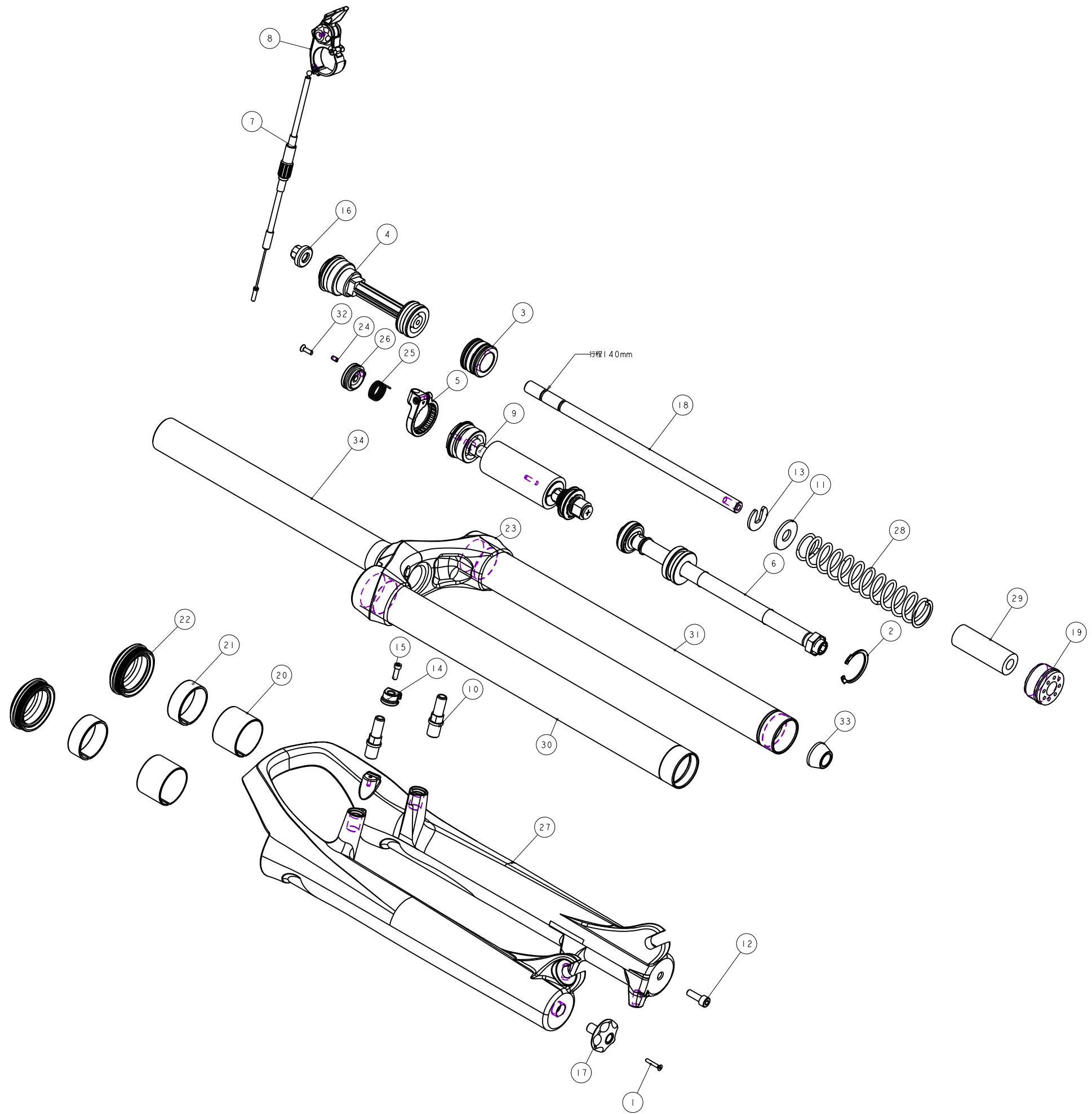


機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長度	尺寸	孔徑	軸徑					
1 <= 10	±0.2	1 <= 10	+0.2 -0	+0 -0.2					
10.001 <= 100	±0.3	10.001 <= 100	+0.3 -0	+0 -0.3					
100.001 <= 250	±0.5	100.001 <= 250	+0.5 -0	+0 -0.5					
250.001 <= 500	±0.8	250.001 <= 500	+1.0 -0	+0 -1.0					
500 <	±1.3	500 <	+1.5 -1.0	+0 -1.5					



NOTE:
此圖面共用TITAN AIR TRL系列
除外管須依表更換外,其餘零件皆相同

品號	外管	規格說明
PGE0109J-	M5GFRH11-0100 有軸外管	有軸 行程140mm 總高520mm
PGE0119J-	M5GFRH11-1100 無軸外管	無軸 行程140mm 總高520mm

34	MFBV-286-700	PART	轉軸管	Steerer	1	040550
33	M5S32-2310-000	PART	緩衝墊	Top-Out Bumper	1	φ21.5X11.5
32	M5R22-2Y11-100	PART	螺絲	bolt	1	M3X0.5
31	M5GST2EE345H000	PART	內管加工	Stanchion	1	345L
30	M5GST2EA345H000	PART	內管加工	stanchion	1	345L
29	M5GSPBB-4055	PART	緩衝墊	Bumper	1	
28	M5GSPB1127-294	PART	彈簧	Spring	1	067818
27	M5GFRH11-0100	PART	II'TITAN外管加工	Casting	1	TBD
26	M5GDPAK03	PART	螺絲	Turn Base	1	8h
25	M5GDP7ARL-020	PART	螺絲	Corkscrew Coil Spring	1	20h
24	M5GDP7ARL-013	PART	止付螺絲	Grub screw	1	M3X5L
23	M5GCR1-FDZA2000	PART	II'SATUR螺絲	Crown	1	
22	M5GBH8CEC1	ASSEMBLY	油封		2	TBD
21	M5GBH8AEF-U	PART	上膠套	Up Bushing	2	
20	M5GBH8AEF-D	PART	下膠套	Lower Bushing	2	
19	M5GAEEB-300	PART	內管下套(無內管用)	Cop	1	TBD
18	M5GAEDGA229	PART	壓力下套		1	
17	M5GAEBAZ200	PART	調整墊	Rebound Knob	1	068584
16	M5GAE9DA183	PART	氣管蓋	Air Cap	1	TBD
15	M5GAC9-1004	PART	六角螺絲	HEX Bolts	1	M3X0.5X10L
14	M5GAC8-0731	PART	線夾	Wire Clip	1	For M3x0.5
13	M5GAC8-001	PART	下壓墊片		1	040968
12	M5GAC6002	PART	螺絲	bolt(NYSEAL)	1	M5X0.8X15L
11	M5FPX-2Y21-000	PART	墊片	Washer	1	
10	M5FKD-2723-000	PART	螺絲	pivot	2	M10X1.25
9	H5GDPKAK30B	ASSEMBLY	螺絲	lock-out Assembly	1	
8	H5GDPDAR1	ASSEMBLY	TRL螺絲(可鎖死)	Tiny Remote Lockout	1	
7	H5GDPDAK08	ASSEMBLY	高鋼TRL外管(500L)	Remote Outline Assembly	1	
6	H5GDPBAD14	ASSEMBLY	II'TITAN140/120油壓器	Hydraulic Damping Assembl	1	
5	H5GDPBARL6	ASSEMBLY	08'RL螺絲(螺絲)	Remote Outline Base	1	
4	H5GDPQCR80	ASSEMBLY	螺絲(含螺絲)	Fixed Guide Assembly	1	
3	H5GAEOLP32	ASSEMBLY	活瓣	Air Piston	1	
2	3052D-30000	PART	孔用C夾	C-Clip	1	1R30
1	1022A-02515	PART	螺絲	Bolt	1	M2.5X0.45X15L
NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE

Bill of material

MATERIAL	Assembly	Q'TY	1	MODEL	14'TITAN AIR TRL(140)		
UNIT	MM	SCALE	0.600	DRAW NO	PGE0109J-	rev.	1.0
FASHING	TREAT			NAME	爆炸圖		
DESIGN	DRAWING	CHECK	CONFIG	APPE	RST		