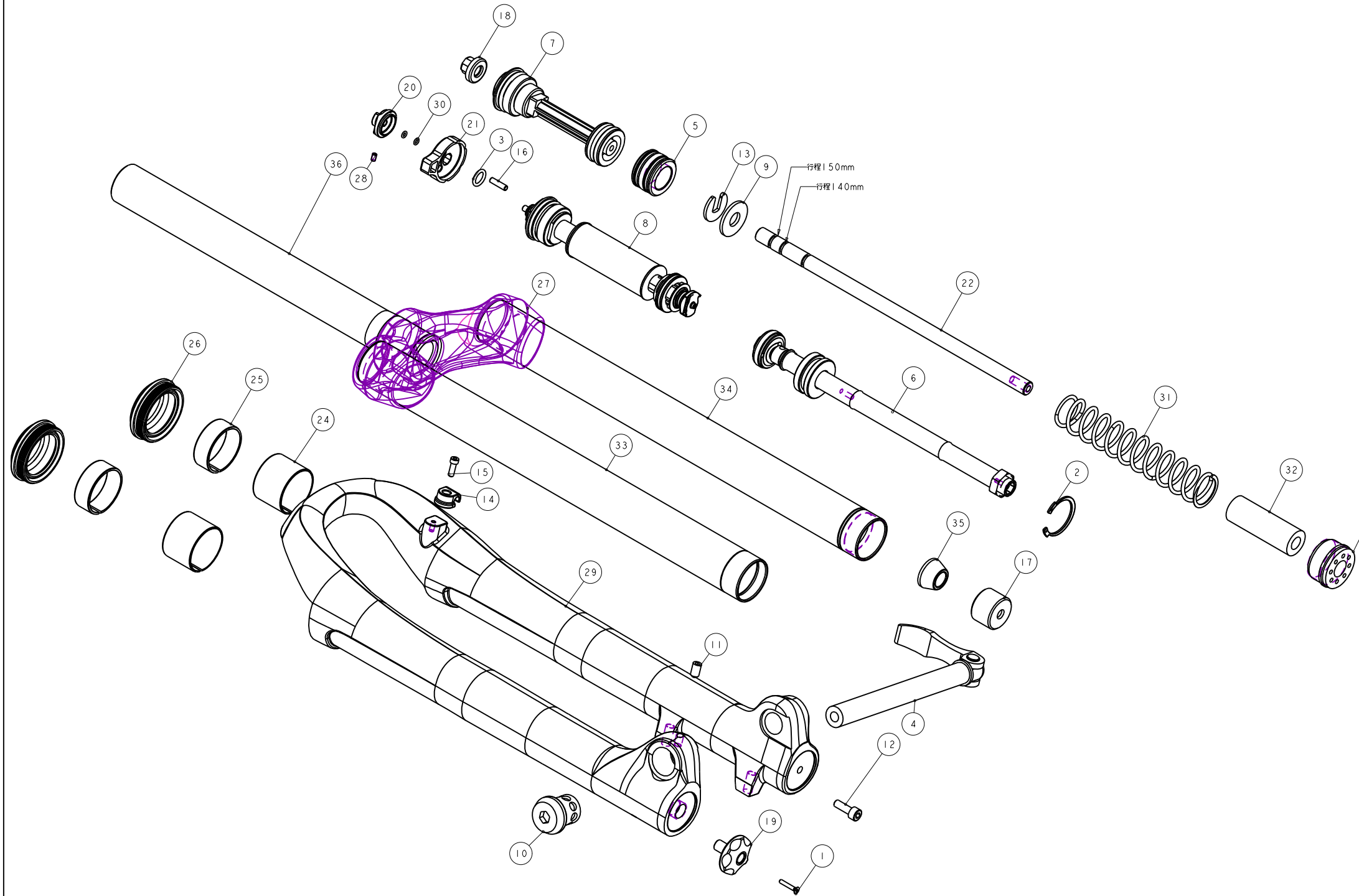


機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長度	尺寸	孔徑	軸徑					
1 <= 10	±0.2	1 <= 10	+0.2 0	+0 -0.2					
10.001 <= 100	±0.3	10.001 <= 100	+0.3 0	+0 -0.3					
100.001 <= 250	±0.5	100.001 <= 250	+0.5 0	+0 -0.5					
250.001 <= 500	±0.8	250.001 <= 500	+1.0 0	+0 -1.0					
500 <	±1.3	500 <	+1.5 1.0	+0 -1.5					



NOTE:
此圖面共用於 14'TITAN 15 PLATFORM 系列

品號	規格說明
PGE009JK	無軸 行程150mm 總高530mm
PGE009JJ	無軸 行程140mm 總高520mm

NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE
36	MFBV-286-700	PART	轉向管	Steerer	1	040550
35	M5S32-2310-000	PART	緩衝墊	Top-Out Bumper	1	φ21.5X11.5
34	M5GST2EE345H000	PART	內管加工	Stanchion	1	345L
33	M5GST2EA345H000	PART	內管加工	stanchion	1	345L
32	M5GSPBB-4055	PART	緩衝墊	Bumper	1	
31	M5GSPB1127-294	PART	彈簧	Spring	1	067818
30	M5GORB-100-0300	PART	O型環	O-Ring	2	
29	M5GRHO1-1000	PART	10'TITANI5外管	Outer Leg	1	
28	M5GDP7ARL-013	PART	止付螺絲	Grub screw	1	M3X5L
27	M5GCRO1FDZA2000	PART	鋼管座	Crown	2	
26	M5GBH8CECI	ASSEMBLY	油封		2	TBD
25	M5GBH8AEF-U	PART	上襯套	Up Bushing	2	
24	M5GBH8AEF-D	PART	下襯套	Lower Bushing	2	
23	M5GAEB-300	PART	內管下座(氣內管用)	Cap	1	TBD
22	M5GAECHA244	PART	復力膠下座		1	
21	M5GAECA316	PART	鎖死控制螺絲		1	噴漆紅色
20	M5GAECA160	PART	鎖死力量調整螺絲		1	噴漆金色
19	M5GAEBAZ200	PART	調整座	Rebound Knob	1	068584
18	M5GAE9DA183	PART	氣筒蓋	Air Cap	1	TBD
17	M5GAE0JP18	PART	外管座	Bottom-Out Spacer	1	
16	M5GAC1027-01	PART	定位銷		1	3.5x13.4
15	M5GAC9-1004	PART	圓頭六角螺絲	HEX Bolts	1	M3X0.5X10L
14	M5GAC8-0731	PART	鎖式固定夾	Wire Clip	1	For M3x0.5
13	M5GAC8-001	PART	下座墊片		1	040968
12	M5GAC6002	PART	圓頭內六角螺絲(NYSEAL)	bolt(NYSEAL)	1	M5X0.8X15L
11	M5GAC06010	PART	追緊螺絲	Bolt	1	
10	M5GAC00212	PART	固定螺	Bolt	1	
9	M5FPX-2Y21-000	PART	墊片	Washer	1	
8	H5GDPBAD32	ASSEMBLY			1	
7	H5GDP0CR80	ASSEMBLY	氣筒座組(含導氣桿)	Fixed Guide Assembly	1	
6	H5GDP0AD15	ASSEMBLY	TITANI5活塞組	Hydraulic Damping Assembly	1	
5	H5GAEOLP32	ASSEMBLY	活塞組	Air Piston	1	
4	H5GAC00211	ASSEMBLY	15軸心	15 QR Axle	1	
3	8064A-00900	PART	O形環	o-ring	1	P9
2	3052D-30000	PART	孔用中心止輪	C-Clip	1	1R30
1	1022A-02515	PART	螺絲螺絲	Bolt	1	M2.5X0.45X15L

Bill of material

MATERIAL	ASSEMBLY	Q'TY	SCALE	MODEL	14'TITAN 15 PLATFORM(140/150)
UNIT	MM		0.650	DRAW NO	PGE009JK- rev. 1.0
FASHING	TREAT			NAME	爆炸圖
DESIGN	DRAWING	CHECK	CONFIG	APPE	RST