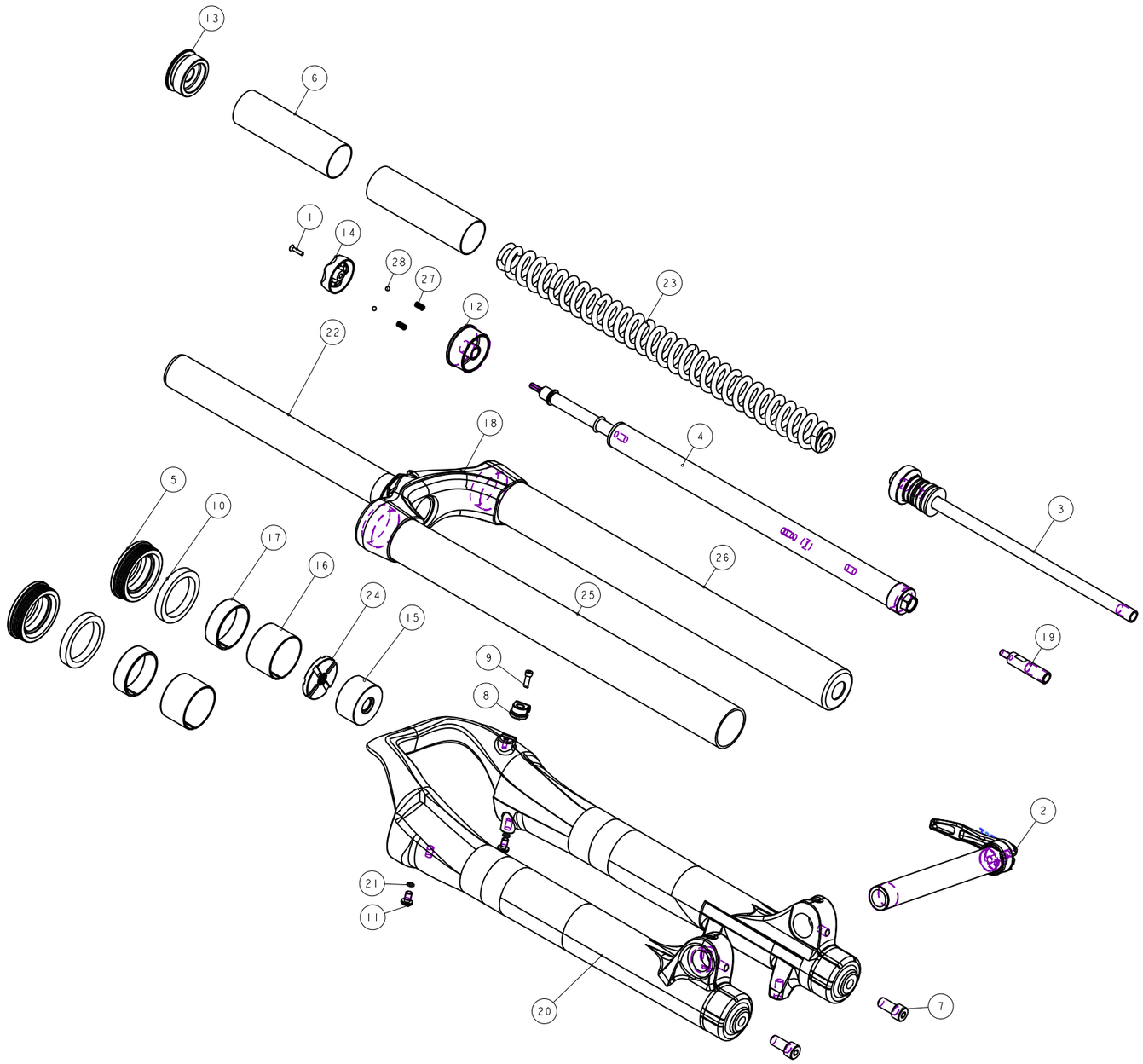
機械加工尺寸一般容許公差				
尺寸	長寬高	尺寸	孔徑	軸徑
1 <= 10	±0.2	1<= 10	+0.2 -0	+0 -0.2
10.001<=100	±0.3	10.001<=100	+0.3 -0	+0 -0.3
100.001<=250	±0.5	100.001<=250	+0.5 -0	+0 -0.5
250.001<=500	±0.8	250.001<=500	+1.0 -0	+0 -1.0
500 <	±1.3	500<	+1.5 -0	+0 -1.5

REV.	DATE	DESCRIPTION	CHANGER	CHECK



NOTE：
1：此圖面共用於STITCH SUPER全系列
2.STITCH SUPER 27.5/26/TA/QR 依下表更換零件

項目	1	2	3	4
成品品號	PGF059KM-(180mm) PGF059KU-(170mm) PGF059KL-(160mm)	PGF057KM-(180mm) PGF057KU-(170mm) PGF057KL-(160mm)	PGF060KM-(180mm) PGF060KU-(170mm) PGF060KL-(160mm)	PGF058KM-(180mm) PGF058KU-(170mm) PGF058KL-(160mm)
內管替換品號	M5GSTEF1380C100 M5GSTEF0380C100	M5GSTEF1365C100 M5GSTEF0365C100	M5GSTEF1380C100 M5GSTEF0380C100	M5GSTEF1365C100 M5GSTEF0365C100
外管替換品號	M5GFRB82-1100	M5GFRB82-1100	M5GFRB82-1000	M5GFRB82-1000
優力膠下座品號	H5GAE0HA240-1 (180mm) H5GAE0HA240-2 (170mm) H5GAE0HA240-3 (160mm)	H5GAE0HA241-1 (180mm) H5GAE0HA241-2 (170mm) H5GAE0HA241-3 (160mm)	H5GAE0HA240-1 (180mm) H5GAE0HA240-2 (170mm) H5GAE0HA240-3 (160mm)	H5GAE0HA241-1 (180mm) H5GAE0HA241-2 (170mm) H5GAE0HA241-3 (160mm)
20軸心品號	H5GACF1206	H5GACF1206	/	/
快拆組品號	/	/	M5FD9-2140-100(左軸套)*1 M5FD9-2141-100(右軸套)*1 M5GAC06010(螺絲)*2	M5FD9-2140-100(左軸套)*1 M5FD9-2141-100(右軸套)*1 M5GAC06010(螺絲)*2
說明	STITCH SUPER 27.5-TA	STITCH SUPER 26-TA	STITCH SUPER 27.5-QR	STITCH SUPER 26-QR

NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE
28	M5K43-2730-000	PART	小鋼珠	Steel ball	2	ø4
27	M5K43-2351-000	PART	彈簧	Spring	2	Pitch 0.85
26	M5GSTEF1380C100	PART	STORM內管	stanchion	1	ø36X320L
25	M5GSTEF0380C100	PART	STORM內管	stanchion	1	ø36X320L
24	M5GSPFB-7005036	PART	緩衝墊	Top-Out Bumper	1	ø24Xø10.5X6L
23	M5GSPF1340-071	PART	彈簧	Spring	1	066733
22	M5GRTG26000-1	PART	轉向管	STEERER	1	ø28.6 260L
21	M5GORF-010-0040	PART	o型環		2	
20	M5GFRB82-1000	PART	b82外管		1	
19	M5GDPFBD58	PART	螺絲接桿		1	
18	M5GCR81GFZA2000	PART	38鍛造頭管座(噴砂烤漆黑)	Crown	1	
17	M5GBHFAFA-U	PART	上襯套	Up Bushing	2	
16	M5GBHFAFA-D	PART	下襯套	Lower Bushing	2	
15	M5GAEFJP19	PART	外管座	Bottom-Out Spacer	1	
14	M5GAEAZ034	PART	調整旋轉座	Cap	1	
13	M5GAE9NA335	PART	內管上蓋	Cap	1	066287
12	M5GAE9DZ335	PART	PBT固定座(DA,TNL共用)	anchorage	1	
11	M5GACF0114	PART	阻油螺絲		2	
10	M5GACE0910-36	PART	油泡棉		2	
9	M5GAC9-1004	PART	圓頭內六角螺栓	HEX Bolts	1	M3X0.5X10L
8	M5GAC8-0731	PART	鎖式固定夾	Wire Clip	1	For M3x0.5
7	M5GAC0M8016	PART	底孔螺絲		2	
6	M5GAC-100-30	PART	彈簧護套	Spring Sheath	2	NBR
5	M5FXY-2611-000	PART	36油封	Oil Seal	2	
4	H5GDP8BD180	ASSEMBLY	RA回彈調整棒	rebound adjust Cartridge		TBD
3	H5GAE0HA240-1	ASSEMBLY	優力膠下座組		1	
2	H5GACF1206	ASSEMBLY	20軸心快拆		1	
1	1022A-02512C-B	PART	六角承窩螺絲(黑)	HEX BOLT	1	M2.5x0.45

Bill of material

MATERIAL	Assembly	Q'TY		MODEL	15'STITCH SUPER-TA 27.5/26 (180/170/160)
UNIT	MM	SCALE	0.500		
FASHING		TREAT		DRAW NO	PGF059KM- rev. 1.0
DESIGN	DRAWING	CHECK	CONFIG	APPE	NAME 爆炸圖
					RST