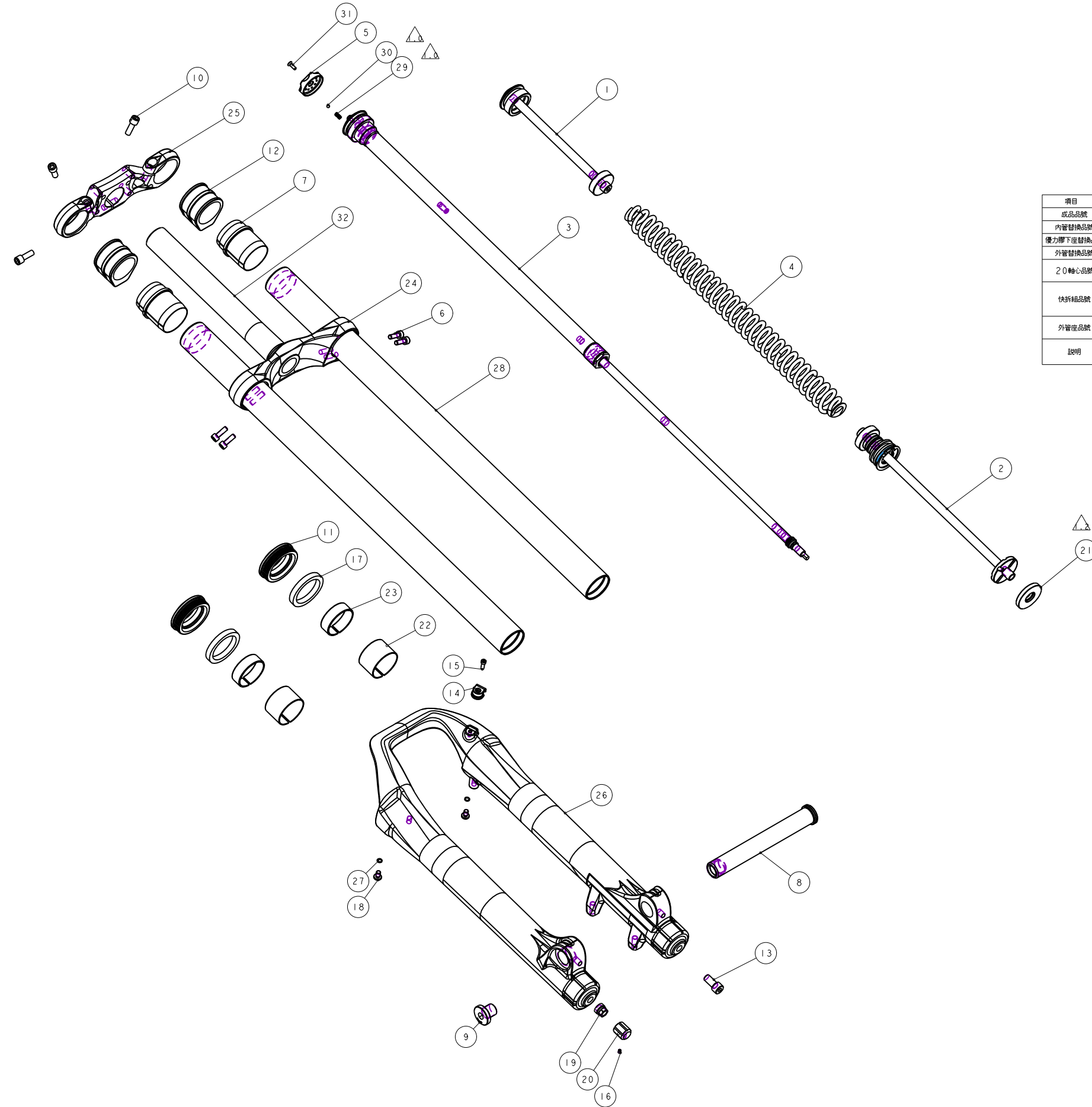


機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長度	尺寸	孔徑	軸徑	△	26Jun'14	彈簧及小鋼珠數量修正	蔡慶豐	
1 <= 10	±0.2	1 <= 10	+0.2 -0.2	+0.2 -0.2	△	22Aug'14	KILLAH26 傳動增加功管	蔡慶豐	
10.001 <= 250	±0.3	10.001 <= 250	+0.3 -0.3	+0.3 -0.3	△	21Nov'14	KILLAH27.5 增加功管	蔡慶豐	
250.001 <= 500	±0.8	250.001 <= 500	+1.0 -1.0	+1.0 -1.0					
500 <	±1.3	500 <	+1.5 -1.5	+1.5 -1.5					



項目	1	2	3	4
成品品號	PGF114KN-	PGF112KN-	PGF115KN-	PGF113KN-
內管替換品號	M5GST2FC575H000	M5GST2FC560H200	M5GST2FC575H000	M5GST2FC560H200
復力腳下座替換品號	H5GAE0HA157	H5GAE0HA142	H5GAE0HA157	H5GAE0HA142
外管替換品號	M5GFRB82-1100	M5GFRB82-1100	M5GFRB82-1000	M5GFRB82-1000
20軸心品號	M5FBE-2922-400 M5FBE-2Y42-200	M5FBE-2922-400 M5FBE-2Y42-200	/	/
快拆組品號	/	/	M5FD9-2140-100(左軸套)*1 M5FD9-2141-100(右軸套)*1 M5GAC06010(螺絲)*2	M5FD9-2140-100(左軸套)*1 M5FD9-2141-100(右軸套)*1 M5GAC06010(螺絲)*2
外管產品號	M5GAEFJP05	M5GAEFJP10-I	M5GAEFJP05	M5GAEFJP10-I
說明	KILLAH 27.5-TA	KILLAH 26-TA	KILLAH 27.5-QR	KILLAH 26-QR

32	MFAF-286-000	PART	轉向管	Steerer	1	
31	M5R22-2Y11-000	PART	彈簧小螺絲	bolit	1	M3X0.5
30	M5K43-2730-000	PART	小鋼珠	Steel ball	1	#4
29	M5K43-2351-000	PART	彈簧	Spring	1	Pitch 0.85
28	M5GST2FC575H000	PART	36段內管	stachion	2	#36X320L
27	M5GORF-010-0040	PART	o型環		2	
26	M5GFRB82-1000	PART	b82外管		1	
25	M5GCR9-GFAU2000	PART	上三角碟	Up Crown	1	
24	M5GCR9-GFAD2000	PART	下三角碟	Down Crown	1	
23	M5GBHF AFA-U	PART	上襯套	Up Bushing	2	
22	M5GBHF AFA-D	PART	下襯套	Lower Bushing	2	
21	M5GAEF JP05	PART	外管徑	Bottom-Out Spacer	1	
20	M5GAEEAA013	PART	OCRC+回彈調整器		1	
19	M5GAEDLA104	PART	底孔固定螺帽		1	
18	M5GACF0114	PART	阻油螺絲		2	
17	M5GACE0910-36	PART	油封		2	
16	M5GACC0930-01	PART	止付螺絲	Grab screw	1	M3X4L
15	M5GAC9-1004	PART	圓筒內六角螺絲	HEX Bolits	1	M3X0.5X10L
14	M5GAC8-0731	PART	鎖式固定夾	Wire Clip	1	For M3x0.5
13	M5GAC0M8016	PART	底孔螺絲		1	
12	M5GAC01226	PART	護套	Sheath	2	
11	M5FXY-2611-000	PART	36油封	Oil Seal	2	
10	M5FRQ-2Y14-100	PART	圓筒內六角螺絲	Bolit	3	M6X10L(8MM)
9	M5FBE-2Y42-200	PART	固定螺	Bolit	1	T60
8	M5FBE-2922-400	PART	20軸心		1	
7	M5FBE-2143-400	PART	三角襯套	Sheath	2	#36x39x33L
6	M5DXM-2Y15-000	PART	圓筒內六角螺絲	Bolit	4	M5X20L(8MM)
5	M5AK62-2160-000	PART	PFP調整座	Rebound adjust cap	1	069480
4	M5AF65-2351-000	PART	彈簧	Spring	1	066733
3	H5GDPEBE367-X	ASSEMBLY	OCRC+油壓棒(KILLAH)		1	
2	H5GAE0HA300-3	ASSEMBLY	復力腳下座組合		1	
1	H5GAE0HA157	ASSEMBLY	復力腳下座(上)		1	
NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE

Bill of material

MATERIAL	ASSEMBLY	Q'TY	1	MODEL	KILLAH 27.5 / 26	
UNIT	MM	SCALE	0.400	DRAW NO	PGF114KN-	rev. 1.2
FASHING	TREAT			NAME	爆炸圖	
DESIGN	DRAWING	CHECK	CONF IG	APPE	RST	