

機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長度	尺寸	孔徑	軸徑					
1 <= 10	±0.2	1 <= 10	+0.2 -0.2	+0.2 -0.2					
10.001 <= 100	±0.3	10.001 <= 100	+0.3 -0.3	+0.3 -0.3					
100.001 <= 250	±0.5	100.001 <= 250	+0.5 -0.5	+0.5 -0.5					
250.001 <= 500	±0.8	250.001 <= 500	+1.0 -1.0	+1.0 -1.0					
500 <	±1.3	500 <	+1.5 -1.5	+1.5 -1.5					

NOTE:
此圖面共用於14'FIRST29_15 AIR系列

品號	規格說明	活塞相對應料號
PGE084FF-	行程100mm 總高510mm	H5GAECJA228
PGE084FE-	行程80mm 總高490mm	H5GAECJA228-1

31	MFBV-286-700	PART	轉向管	Steerer	1	040550
30	M5R22-2Y11-100	PART	螺絲小螺絲	bolt	1	M3X0.5
29	M5K43-2730-000	PART	小鋼珠	Steel ball	2	φ4
28	M5K43-2351-000	PART	彈簧	Spring	2	Pitch 0.85
27	M5GST2EE328H100	PART	內管加工	Slanchion	1	345L
26	M5GST2EA328H100	PART	內管加工	slanchion	1	345L
25	M5GSPB-401-5	PART	緩衝墊	Top-Out Bumper	1	φ24X20LX50mm
24	M5GFRJCS-1100	PART	12' F1 29-15外管		1	一次一
23	M5GCRC1FDZA2000	PART	12' FIRST29轉管	Crown	1	
22	M5GBH8CEC1	ASSEMBLY	油封		2	TBD
21	M5GBH8AEF-U	PART	上襯套	Up Bushing	2	
20	M5GBH8AEF-D	PART	下襯套	Lower Bushing	2	
19	M5GAE9BTN38	PART	鎖死螺絲	OCR KNOBS	1	073060
18	M5GAE9BAZ200	PART	彈簧	Rebound Knob	1	068584
17	M5GAE9DA183	PART	氣帽	Air Cap	1	TBD
16	M5GAE9CS27-1	PART	OCR鎖死螺絲垫片	shim	1	073059-01
15	M5GAE9JB027-40	PART	外管	Bottom-out spacer	1	40(38)L
14	M5GACC0617-01	PART	螺絲六角螺絲	bolt	1	M5X15L
13	M5GACC0603-01	PART	轉接	ADAPTER	1	
12	M5GAC9-1004	PART	螺絲六角螺絲	HEX Bolts	1	M3X0.5X10L
11	M5GAC8-0731	PART	鎖式固定夾	Wire Clip	1	For M3x0.5
10	M5GAC06010	PART	螺絲螺絲	Bolt	1	
9	M5GAC00212	PART	固定螺	Bolt	1	
8	H5GDPPEAK30B	ASSEMBLY	鎖死螺絲	lock-out Assembly	1	
7	H5GDPBAD14	ASSEMBLY	11'TITAN140/120液壓	Hydraulic Damping Assembly	1	
6	H5GDPPCR80	ASSEMBLY	固定螺絲(含螺絲)	Fixed Guide Assembly	1	
5	H5GAECJA228	ASSEMBLY	液壓下管		1	
4	H5GAE0LP32	ASSEMBLY	活塞	Air Piston	1	
3	H5GAC00211	ASSEMBLY	15軸心	15 OR Axle	1	
2	3052D-30000	PART	孔用中心止輪	C-Clip	1	1R30
1	1022A-02515	PART	螺絲螺絲	Bolt	1	M2.5X0.45X15L
NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE

Bill of material

MATERIAL	ASSEMBLY	Q'TY	1	MODEL	14'FIRST 29_15 AIR(80/100)
UNIT	MM	SCALE	0.650	DRAW NO	PGE084FF- rev. 1.0
FASHING	TREAT			NAME	爆炸圖
DESIGN	DRAWING	CHECK	CONFIG	APPE	RST

