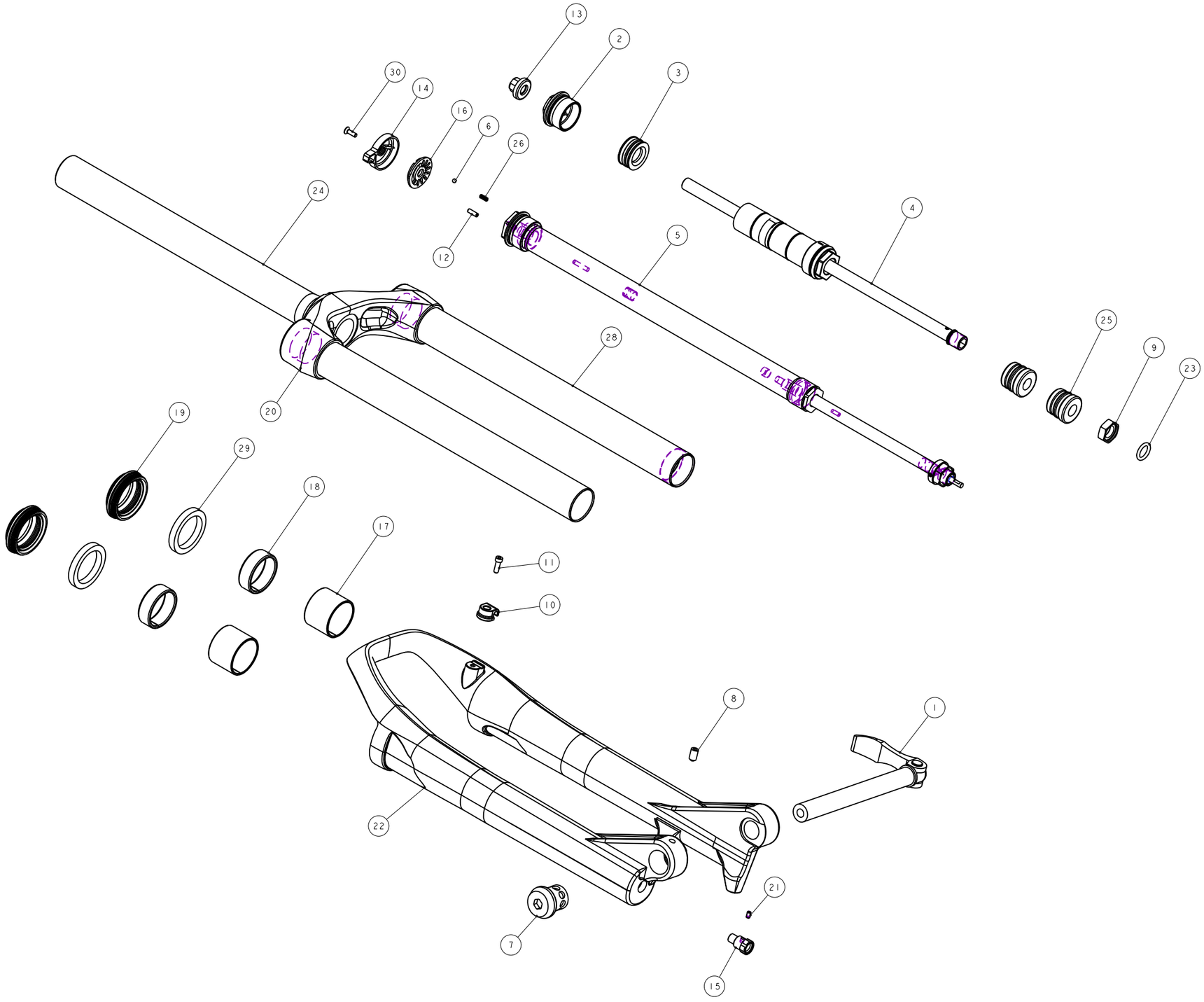
機械加工尺寸一般容許公差				
尺寸	長寬高	尺寸	孔徑	軸徑
1 <= 10	±0.2	1<= 10	+0.2 -0	+0 -0.2
10.001<=100	±0.3	10.001<=100	+0.3 -0	+0 -0.3
100.001<=250	±0.5	100.001<=250	+0.5 -0	+0 -0.5
250.001<=500	±0.8	250.001<=500	+1.0 -0	+0 -1.0
500 <	±1.3	500<	+1.5 -0	+0 -1.5

REV.	DATE	DESCRIPTION	CHANGER	CHECK



NOTE:
此圖面共用14' CHAMP 30-15(80/100/120)
除優力膠下座組需依以下列表更換外，其餘零件皆爲共用

品號	優力膠下座組	差異性
PGE052FE-	H5GAECHA10-3	80mm
PGE052FF-	H5GAECHA10-2	100mm
PGE052FG-	H5GAECHA10-1	120mm

NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE
30	M5R22-2Y11-100	PART	埋頭小螺絲	bolt	1	M3X0.5
29	M5K41-2310-000	PART	襯墊	Liner	2	064622
28	M5GST2DE308H800	PART	氣用內管(輕量)	Stanchion	1	Ø30
27	M5GST2DA308H500	PART	油用內管(輕量)	Stanchion	1	Ø30
26	M5GSPC2007-013	PART	彈簧	Spring	1	0.32x2.9x7
25	M5GSPB-401	PART	緩衝墊	Top-Out Bumper	2	ø24X20LX40厚
24	M5GRT9A300	PART	轉向管(輕量)	Steerer	1	
23	M5GOR8-240-1080	PART	O-RING	O-Ring	1	
22	M5GFRU15-1200	PART	12'FIRST 15外管	RAXXON Casting	1	P130 ø32
21	M5GDP7ARL-013	PART	止付螺栓	Grub screw	1	M3X5L
20	M5GCRC-FCZA2000	PART	12'FIRST30_15碗管座	Crown	1	
19	M5GBHCCCC1-1	PART	油封	Oil seal	2	
18	M5GBH9ADA-U	PART	上襯套	Bush	2	
17	M5GBH9ADA-D	PART	下襯套	Bush	2	
16	M5GAECCS274	PART	鎖死調整座墊片	shim	1	073059-01
15	M5GAECBA010	PART	OCRC 回彈調整旋鈕		1	
14	M5GAEBTN38-1	PART	鎖死調整座	OCR KNOBS	1	073060
13	M5GAE9DA183	PART	氣閥蓋	Air Cap	1	TBD
12	M5GACC1109-01	PART	定位銷		1	3.5x9.5
11	M5GAC9-1004	PART	圓頭內六角螺栓	HEX Bolts	1	M3X0.5X10L
10	M5GAC8-0731	PART	鐵式固定夾	Wire Clip	1	For M3x0.5
9	M5GAC66	PART	六角杯型螺帽	Nut	1	M5X0.8六角轉8mm高
8	M5GAC06010	PART	迫緊螺絲	Bolt	1	
7	M5GAC00212	PART	固定螺	Bolt	1	
6	M5FLX-2730-000	PART	鋼珠	Steel ball	1	TBD
5	H5GDPCBE302	ASSEMBLY	OCRC油壓棒		1	
4	H5GAECHA10-1	ASSEMBLY	輕量版優力膠下座組		1	
3	H5GAE9FA248	ASSEMBLY	活塞組	Air piston	1	TBD
2	H5GAE9DA233	ASSEMBLY	氣閥座組	Fixed Guide Assembly	1	068155
1	H5GAC00211	ASSEMBLY	15軸心	15 QR Axle	1	

Bill of material

MATERIAL	ASSEMBLY	Q'TY	1	MODEL	14' CHAMP 30-15 (80/100/120)		
UNIT	MM	SCALE	0.600	DRAW NO	PGE052FG-	rev.	1.0
FASHING		TREAT		NAME	爆炸圖		
DESIGN	DRAWING	CHECK	CONFIG	APPE	RST		