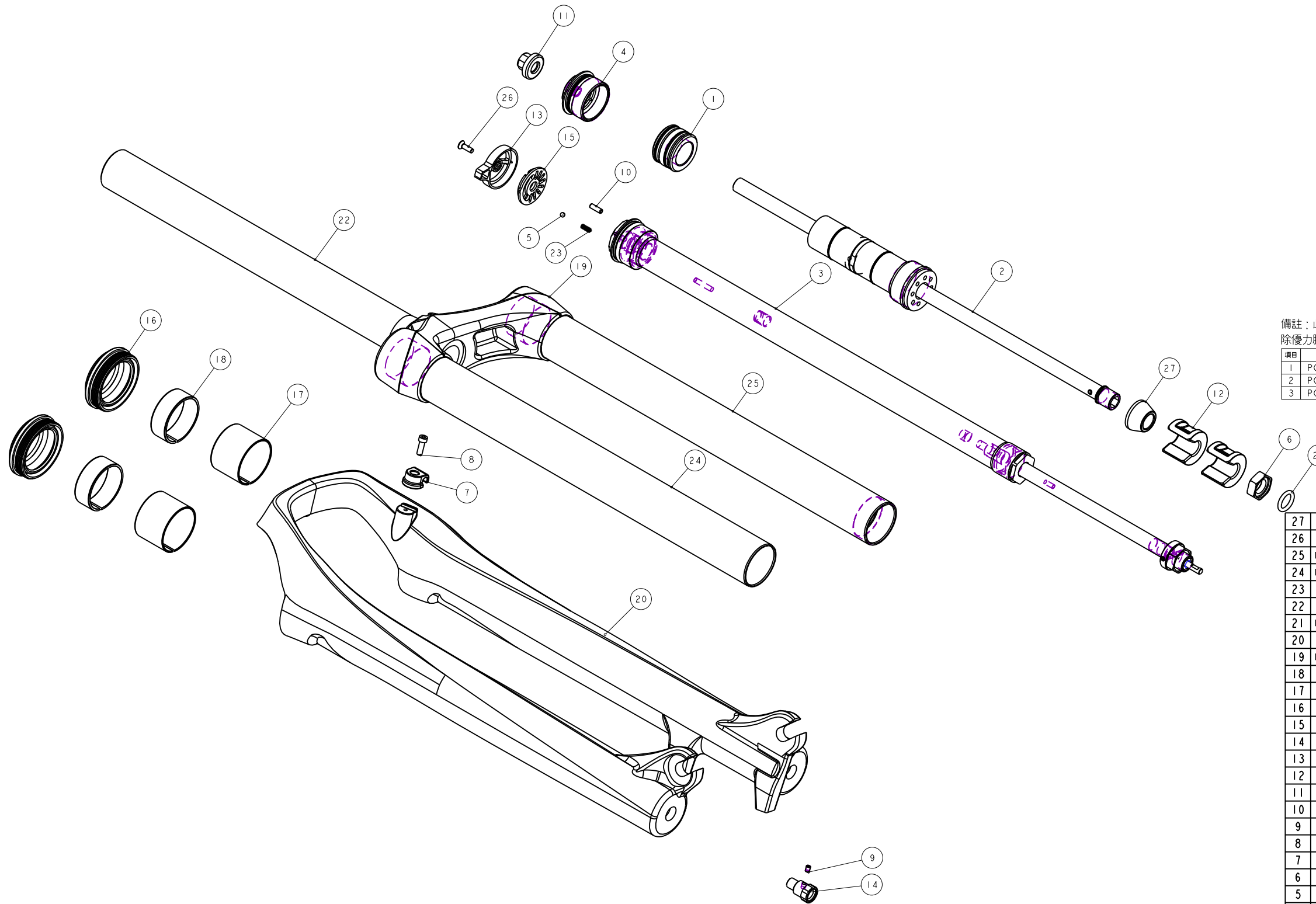


機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長度	尺寸	孔徑	軸徑					
1 <= 10	±0.2	1 <= 10	+0.2 -0.2	+0 -0.2					
10.001 <= 100	±0.3	10.001 <= 100	+0.3 -0.3	+0 -0.3					
100.001 <= 250	±0.5	100.001 <= 250	+0.5 -0.5	+0 -0.5					
250.001 <= 500	±0.8	250.001 <= 500	+1.0 -1.0	+1.0 -1.0					
500 <	±1.3	500 <	+1.5 -1.5	+1.5 -1.5					



備註：此圖面共用下列成品品號
除優力膠下座組須依表替換外，其餘零件皆共用

項目	成品品號	優力膠下座組替換品號	規格說明
1	PGE055FG-	H5GAECHA327	無軸，總高530mm，行程120mm
2	PGE055FF-	H5GAECHA327-1	無軸，總高510mm，行程100mm
3	PGE055FE-	H5GAECHA327-2	無軸，總高490mm，行程80mm

27	M5S32-2310-000	PART	緩衝墊	Top-Out Bumper	I	φ21.5X11.5
26	M5R22-2Y11-100	PART	螺絲小螺絲	bolt	I	M3X0.5
25	M5GST2EE329H100	PART	輕量內管(氣邊)		I	328.6L
24	M5GST2EA329H200	PART	輕量內管(下無牙)		I	328.6L
23	M5GSPC2007-013	PART	彈簧	Spring	I	0.32x2.9x7
22	M5GRT9A300	PART	轉向管(輕量)	Steerer	I	
21	M5GOR8-240-1080	PART	O-RING	O-Ring	I	
20	M5GFRJCI-1200	PART	2012 FIRST29 外管		I	直徑二大
19	M5GCRC1FDZA2000	PART	12" FIRST29 噴管徑	Crown	I	
18	M5GBHCAEA-U	PART	上襯套(銘)	Up Bushing	2	
17	M5GBHCAEA-D	PART	下襯套(銘)	Lower Bushing	2	
16	M5GBH8CECI	ASSEMBLY	油封		2	TBD
15	M5GAECES274	PART	鎖死調整墊片	shim	I	073059-01
14	M5GAECBA010	PART	OCRC 回彈調整旋鈕		I	
13	M5GAEBTN38-1	PART	鎖死調整旋鈕	OCR KNOBS	I	073060
12	M5GAE9JP131	PART	外管徑	Bottom-out spacer	2	
11	M5GAE9DA183	PART	氣筒蓋	Air Cap	I	TBD
10	M5GACC1109-01	PART	定位銷		I	3.5x9.5
9	M5GACC0930-01	PART	止付螺絲	Grub screw	I	M3X4L
8	M5GAC9-1004	PART	圓頭內六角螺絲	HEX Bolts	I	M3X0.5X10L
7	M5GAC8-0731	PART	鎖式固定夾	Wire Clip	I	For M3x0.5
6	M5GAC66	PART	六角杯型螺帽	Nut	I	M5X0.8六角杯螺帽
5	M5FLX-2730-000	PART	鋼珠	Steel ball	I	TBD
4	H5GDPCCC245	ASSEMBLY	輕量氣筒組		I	
3	H5GDPCCBE322-1	ASSEMBLY	OCRC油壓棒		I	
2	H5GAECHA327	ASSEMBLY	輕量優力膠下座組		I	
1	H5GAEOLP32	ASSEMBLY	活塞組	Air Piston	I	
NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE

Bill of material

MATERIAL	ASSEMBLY	Q'TY	I	MODEL	14"CHAMP 29 AIR(80/100/120)	
UNIT	MM	SCALE	0.700	DRAW NO	PGE055FG-	rev. 1.0
FASHING	TREAT			NAME	爆炸圖	
DESIGN	DRAWING	CHECK	CONFIG	APPE	RST	