

機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	公差	尺寸	公差	公差	170c+111	29Nov'11	M5GAC01108->M5GAC81108	黃鈞傑	
1 <= 10	±0.2	1 <= 10	+0.2 -0.2	+0 -0.2			M5G71C268H000 - M5G71C268H000 M5G71C268H000 - M5G71C268H000 M5G71C268H000 - M5G71C268H000	黃鈞傑	
10.001 <= 100	±0.3	10.001 <= 100	+0.3 -0.3	+0 -0.3					
100.001 <= 250	±0.5	100.001 <= 250	+0.5 -0.5	+0 -0.5					
250.001 <= 500	±0.8	250.001 <= 500	+1.0 -1.0	+0 -1.0					
500 <	±1.3	500 <	+1.5 -1.5	+0 -1.5					

項目	成品品號	外管	規格說明
1	PGC717VB	M5GFRDC2-0000	有軸・行程50mm・總高460mm
2	PGC718VB	M5GFRDC2-1000	無軸・行程50mm・總高460mm

38	MFBV-286-700	PART	轉向管	Sleeper	1	040550
37	M5S32-2310-000	PART	緩衝墊	Top-Out Bumper	1*20.5x15.3x9.5x1.5	
36	M5GST2CE268H000	PART	內管 (80mm)	Stanchion	1	067156
35	M5GST2CA268H000	PART	內管 (80mm)	Stanchion	1	268L
34	M5GSPB-5006-2	PART	緩衝墊	Top-Out Bumper	1	*24x10.5x6L
33	M5GORC-100-0500	PART	O型環		1	
32	M5GFRDC2-0000	PART	外管		1	pitch112
31	M5GDPAK03	PART	總控旋轉器	Turn Base	1	8h
30	M5GDP7ARL-020	PART	鎖緊	Corkscrew Coil Spring	1	20h
29	M5GDP7ARL-013	PART	止行螺絲	Grub screw	1	M3X5L
28	M5GCRC-DBGA2000	PART	112壓球帽 (拋光黑)	Crown	1	P112.28.6
27	M5GBHCC2	ASSEMBLY	油封	oil seal	2	Ø37.6
26	M5GBH9ACB1	PART	NEON-PRO緩衝膠套	Bush	2	110L
25	M5GAEMA-265-1	PART	氣筒蓋		1	
24	M5GAE9DA183	PART	氣筒蓋	Air Cap	1	TBD
23	M5GAE0DA265	PART	DT固定座 (DA, TNL 共用)	DT anchorage	1	M26.5x1.0
22	M5GACCI223-01	PART	管底固定座		1	
21	M5GACCO106-01	PART	管底軟塞		1	
20	M5GACB1221-02	PART	接頭外蓋	Attachment outer cover	1	
19	M5GACB1221-01	PART	接頭	Attachment	1	
18	M5GACB1215-01	PART	外管外蓋	Outer tube outer cover	1	pitch112
17	M5GACB1215	PART	導線膠套		1	
16	M5GAC81108	PART	導線螺絲	bolt	1	M3X0.5
15	M5GAC8-1212-1	PART	氣心	Schorder air valve	1	061751
14	M5GAC8-0404	PART	彈架	Switch Stand	1	14.8L
13	M5GACO-1028	PART	ICS燈架片	ICS.Cap	1	
12	M5FUE-2Y14-035	PART	螺絲螺絲	Shank	1	2-M5X0.8
11	M5FKD-2723-000	PART	煞車軸	pivot	2	M10X1.25
10	M5FHJ-2Y70-000	PART	C型扣環	RETAINING RING	2	TBD
9	H5GDPCBR1	ASSEMBLY	2012年一般線路組	Remote control Assembly	1	
8	H5GDPCBK1815	ASSEMBLY	旋轉鎖死棒 (50)	Travel lock-out Cartridge	1	#M50
7	H5GDPCARL3-1	ASSEMBLY	12'RL煞車線外線組	Remote Outline Assembly	1	
6	H5GDP8ARL6	ASSEMBLY	08'RL扣環組 (高線)	Remote Outline Base	1	
5	H5GDP0BD24	ASSEMBLY	活塞組	PISTON	1	
4	H5GAEBJA213	ASSEMBLY	彈力腳下座組		1	
3	H5GACB1221-03	ASSEMBLY	端子	Post	1	
2	8064C-02100	PART	O型環	O-ring	1	040673
1	1022A-02512C-B	PART	六角承頂螺絲 (黑)	HEX BOLT	1	M2.5x0.45
NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE

**Bill of material**

MATERIAL	Assembly	QTY	1	MODEL	12'VERSO3 AIR-RL	
UNIT	MM	SCALE	0.600	DRAW NO	PGC717VB	rev. 1.2
FASHING		TREAT		NAME	爆炸圖	
DESIGN	DRAWING	CHECK	CONFIG	APPE	RST	

